



Support of Vision 2020 Innovative Energy Systems Challenge

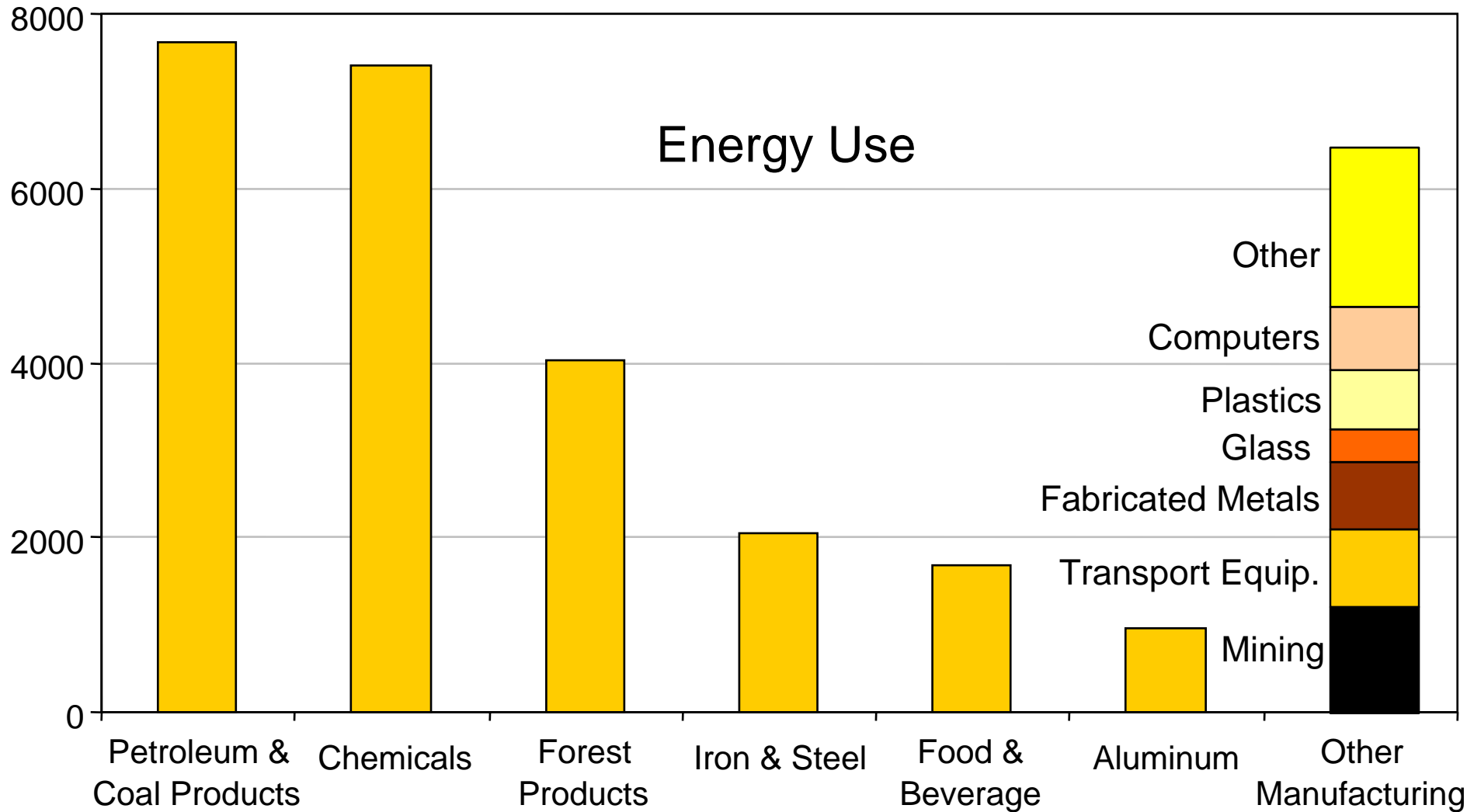
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Importance of the Chemical Industry

- U.S. is the largest chemical producer in the world
- 26% of the world production
- \$454 billion in chemical shipments (2001)
- 2% of the total U.S. GDP
- Nearly 12% of the U.S. manufacturing GDP
- After-tax profits of \$45 billion (2001)

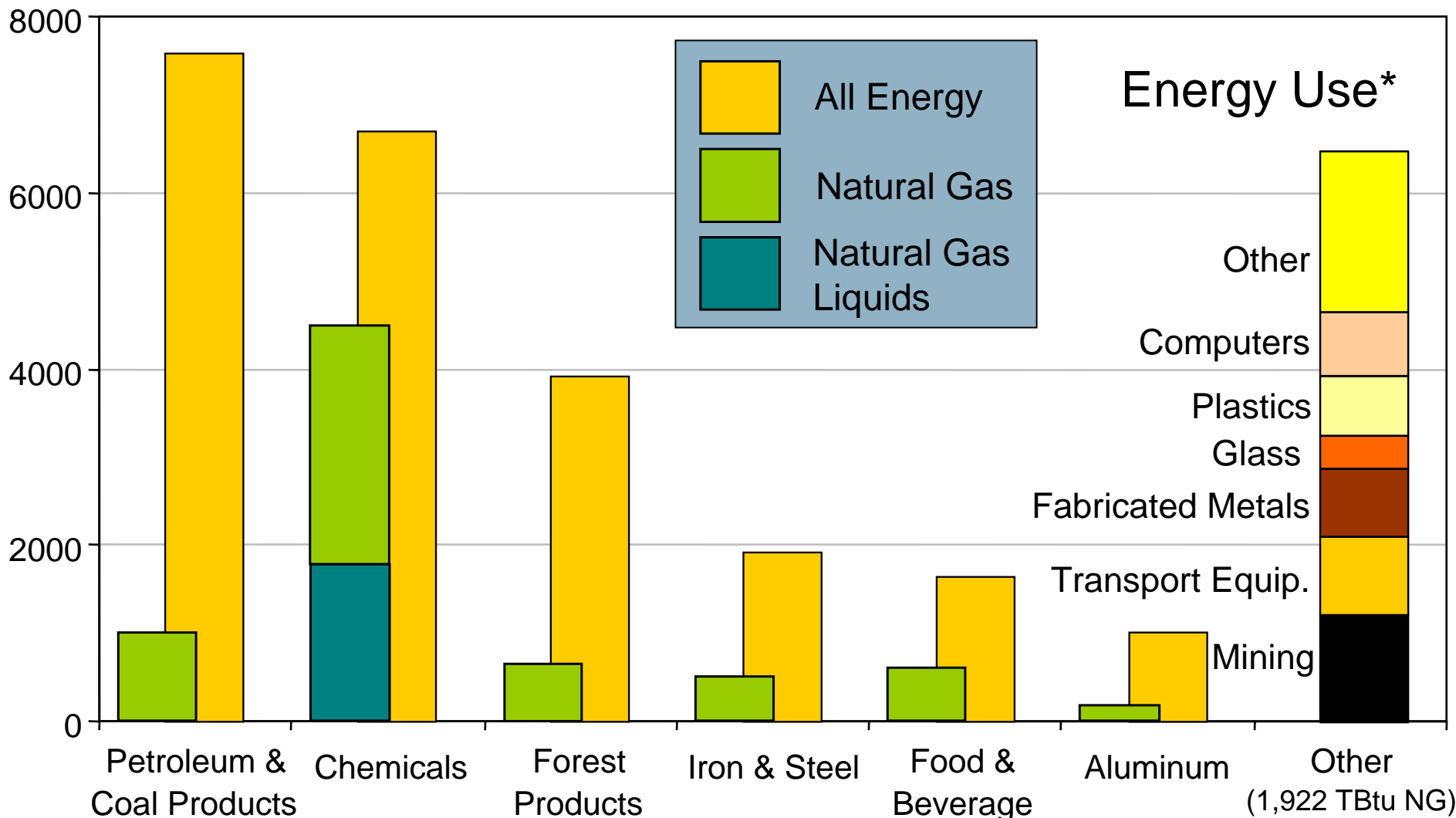
Industrial Segments with Highest Energy Use

Trillion Btu



Industry Segments with Highest Energy Use

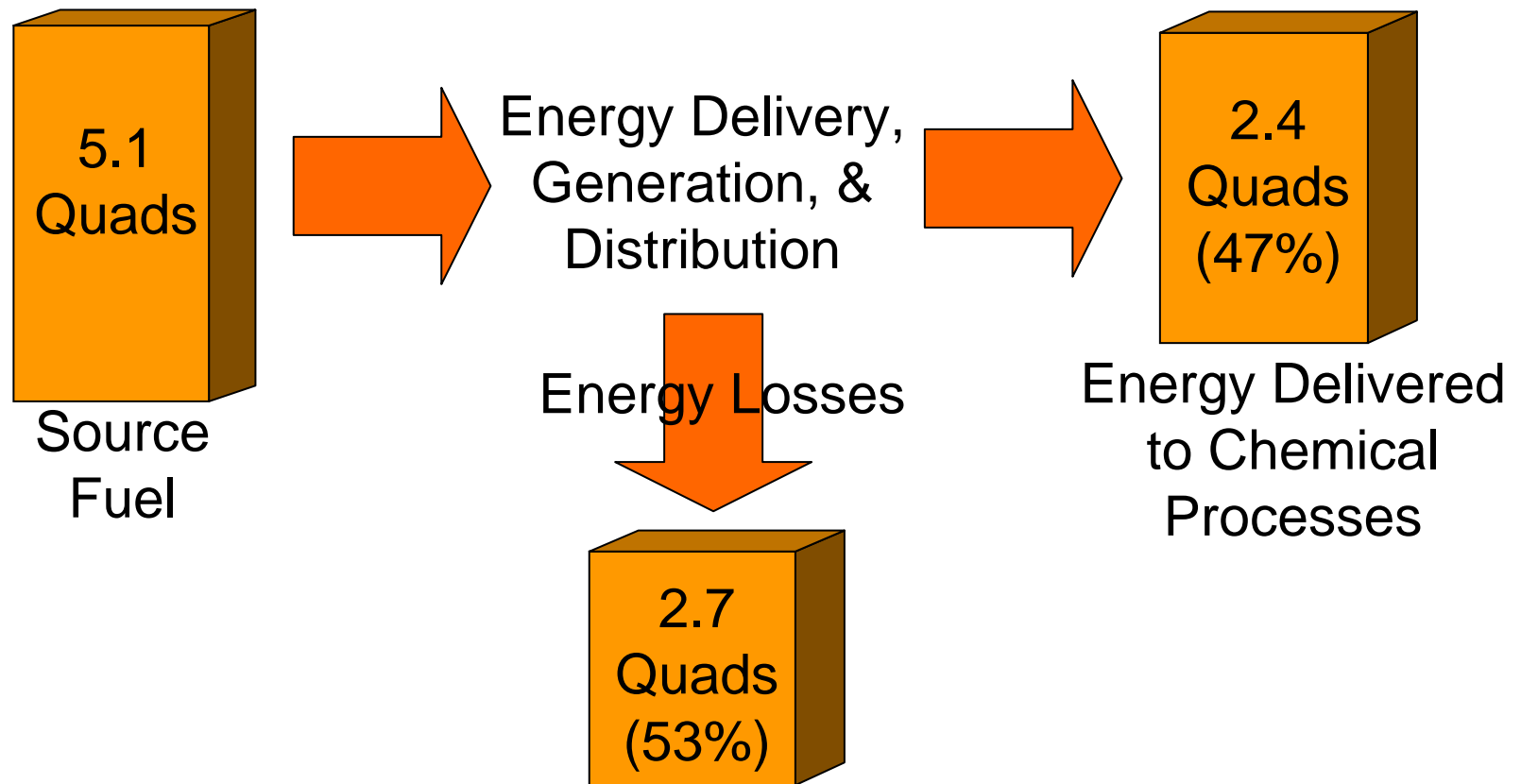
Trillion Btu



Chemical Industry Vision 2020 Technology Partnership

- An industry-led collaborative process to accelerate innovation and technology development in the chemical industry by leveraging financial resources and technical expertise.
- U.S. Department of Energy (Industrial Technologies Program) – Key Government Supporter

Current Chemical Industry Energy Situation



Innovative Energy Systems Challenge Project Goals

- Target the energy losses (2.7 Quads) not directly associated with proprietary chemical processes
- Stimulate innovative technology solutions that can widely impact the chemical industry and collectively achieve a cost-effective 30% reduction in energy losses by 2020
- Significantly advance technology and/or cost improvements over present state-of-the-art practices

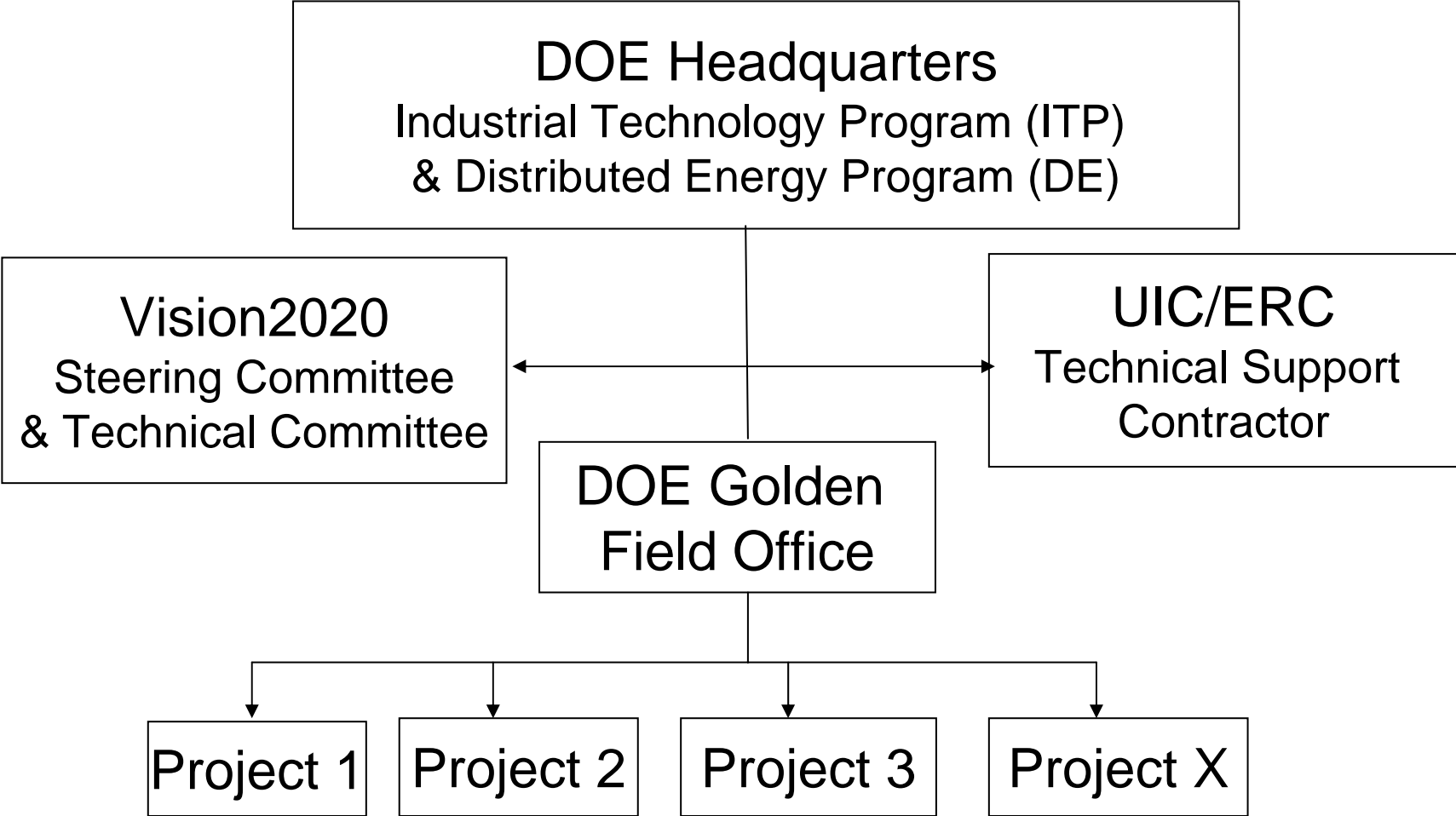
Project Approach

- 5 year collaborative pilot project
- 5 to 8 multi-year R&D contracts anticipated from the Phase I solicitation
- 27 trillion Btu (1% of goal) long term potential for any one technology proposed
- DOE Phase I planned commitment up to \$4 million over a several year period (12 to 24 months)
- Phase I efforts to result in “proof of concept”
- Anticipate a down-select from 5 to 8 projects down to 2 to 3 projects for Phase II

Project Approach (continued)

- Phase II efforts will include final engineering development, demonstration, and commercialization
- Phase II efforts will require a chemical industry partner (installation and test at their facility)
- R&D contracts require a minimum of:
 - 20% non-federal cost share for Phase I
 - 80% non-federal cost share for Phase II

Innovative Energy Systems Project Organization

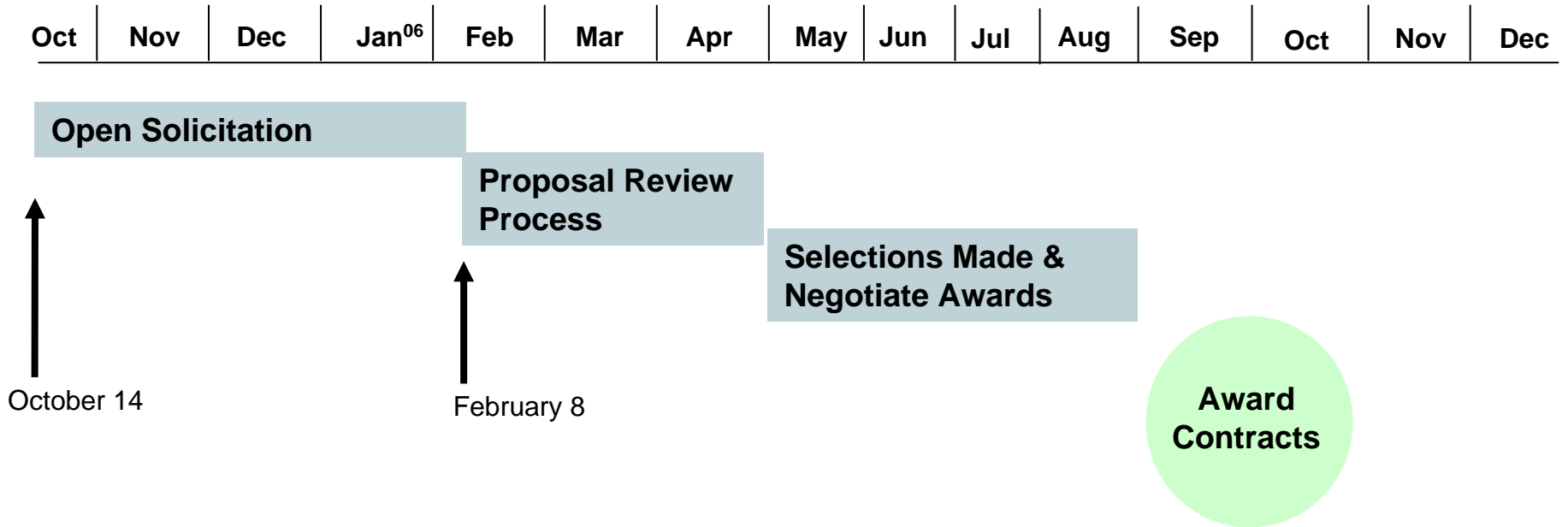


Innovative Energy Systems Technology Categories

- **Energy Conversion** — *transforming energy to useful work (steam, heat, cooling, motor drive, mechanical drive); may be closely integrated with the industrial process.*
- **Waste Heat Recovery** — *recovering energy embodied in exhaust gases or liquids, flue gases, or other waste or byproduct energy sources, including combustible byproducts.*
- **Crosscutting / System Integration** — *energy systems and auxiliary components that are integrated with the industrial process to improve overall energy efficiency; examples include sensors and controls; innovative integration of power or distribution systems; energy integration schemes; or ways to improve energy export, such as interplant heating, cooling and power-sharing.*

Innovative Energy Systems Project Plan

Timeline



Innovative Energy Systems Project Plan

Timeline Over Project Duration
(next 12 to 36 months)



**Monitor Progress – Periodic Meetings
& Annual Peer Reviews**

**Conduct Workshops to Foster
Project Integration**

Develop Commercialization Plans

**Foster Technology
Demonstrations**

Project Development Concept

- Integrate commercialization early into the R&D process
- Foster ownership by industry stakeholders at the R&D stage
- Demand stakeholders test / demonstrate / commercialize results in their plants
- Work toward stated industry goals
- Seek State / Regional partnership to make this happen

Questions / Discussion

